

Evaluation of the Physicochemical Parameters of Cow's Fresh Milk in Shkodra

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Abstract: Milk is universally recognized as complete food, which contains essential components for human nutrition. Physicochemical analysis constitutes an important device that monitors its quality. The purpose of this study was to determine the physicochemical characteristics of fresh cow milk in samples taken in the region of Shkodra and Lezha and compare it to European quality standards. Results of the analyses were statistically processed by the Minitab 17 statistical program. Results showed that there is no significant difference ($P > 0.05$) in fat, protein, lactose and density value, while there is significant difference ($P < 0.05$) in pH, ash% without fat, freezing point and water value. The results show a stability of physicochemical parameters of milk, with variation according to the region where samples were gathered.

Key words: Cow's milk, physicochemical parameters, quality.

1. Introduction

Food products of animal origin play an important role in sufficient and balanced nutrition of human beings. Milk and milk products are among the most important food products of animal origin [1]. Milk is universally recognized as complete food, which contains essential components for human nutrition. Milk constitutes an essential part in both family and individual diets. It is a colloidal composition containing water, fat, protein, lactose, minerals and other constituents [2]. Besides its general need for human health, milk proteins also provide amino acids which are needed for proper growth of adults and infants [3]. Varman and Sutherland [4] have explained that lactose makes a major contribution to the colligative properties of milk, such as osmotic pressure, freezing point depression and boiling point elevation [5]. The chemical composition of milk widely determines its nutritious value [2]. Fresh milk varies in composition, structure and properties. The

main factors responsible for its natural variation are genetics, lactation period, cow morbidity and food [2]. Ration is the main factor that affects milk composition, as it is the source of milk constituents, and controls the fermentation process in rumen [6]. Consumers always demands nutritionally enriched milk and dairy products [7]. Dairy product quality starts at the farm, as good dairy products can only be made from good quality raw milk. So milk should have normal composition, should be not adulterated and should be produced under hygienic conditions [8]. Various physical and chemical properties of milk have been reviewed previously [9]. According to World Health Organization (WHO) standards and other scientific works, the quality milk should content 2.6% fat, 3.5% protein, 0.17% titrable acidity (TA), 7.71% solids-non-fat (SNF), specific gravity (SG) 1.030, and total bacterial count 1.3×10^6 CFU/mL. The pH 6.6 ensures the milk freshness at boiling point 100-117 °C [7]. Cow's milk is produced in higher amounts compared to the milk amount produced by other species in the world. World cow's milk production in 2014 stood at 656 million tones [10]. The quality of

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milk is the primary factor that determines the quality of its products. Physicochemical analysis constitutes an important device that monitors its quality. The production of high quality milk and keeping the herd in good health are the main objectives in primary milk production [11]. Cow's milk is processed into a variety of dairy products, such as butter, cheese cream and so on.

Shkodra district has a Mediterranean climate and a favorable natural potential that enable the development of agricultural, livestock and many other activities [12]. It is ranked the third district for the production of milk on a national scale [13]. The area with the highest production of the milk of cows, sheep and goats in this district is the Lowland of Shkodra [14]. There are several factories and dairies that process milk and manufacture its byproducts in Shkodra and its surrounding areas. The purpose of this study was to determine the physicochemical characteristics of fresh cow milk in samples taken in the region of Shkodra and Lezha, and compare it to European quality standards.

2. Materials and Methods

2.1 Study Area

Shkodra district occupies an area of 1,631 km². The main places for the production of cow's milk are the Lowland of Shkodra, the Upland of Shkodra and the area of Lezha. The study sites were selected in a way as to represent these three places. Fig. 1 shows places where samples of fresh cow's milk were collected.

2.2 Sample Collection

Samples of fresh cow's milk were collected during the period from January to March 2015. Due to collaboration with factories and dairies in Shkodra and its surrounding areas, it was firstly made possible the identification of the main villages that supply with milk. These villages resulted within the area of this study.

For sampling, 50 mL polyethylene bottles, previously washed with 30% HNO₃ and distilled water, were used. A total of 32 raw milk samples were collected from 24 villages of the study area in the early

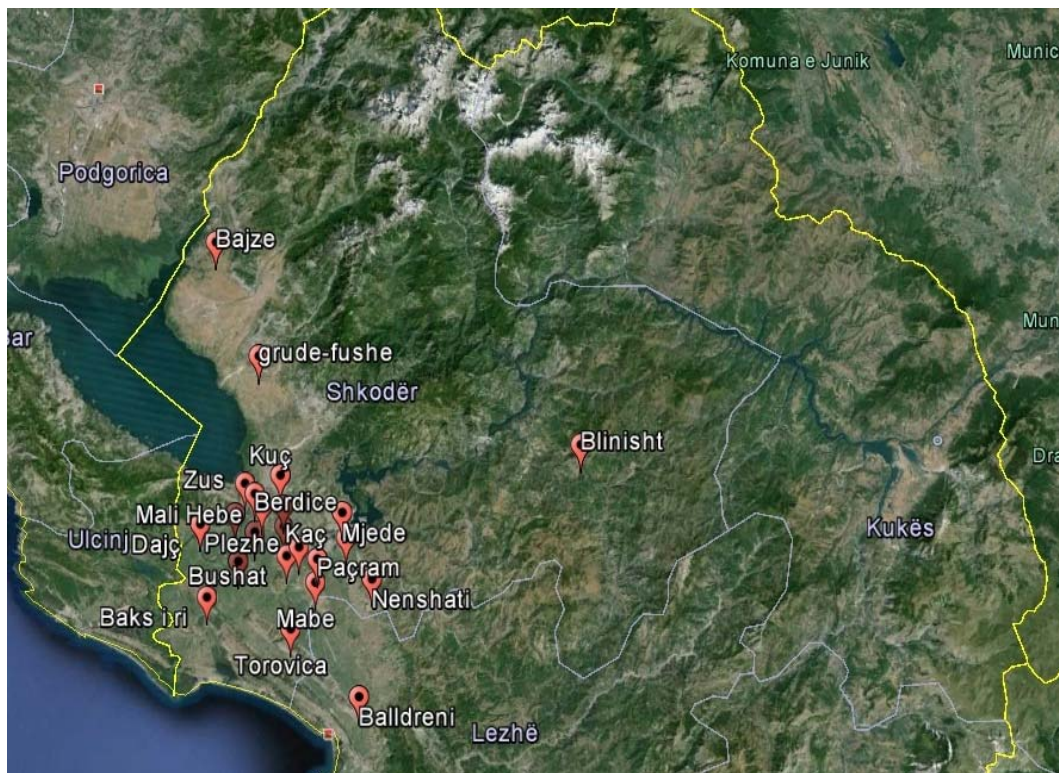


Fig. 1 Sampling points of cow's fresh milk.

morning. All of the samples were collected according to recommendation of literature and following rigorous procedures [15]. Fresh cow's milk was preliminarily mixed to disperse the milk fat homogeneously before collection of milk sample for physicochemical analysis. Dippers were used in sampling from milk containers. In particular, each milk sample represented more than two takings of milk during morning milking. Samples had labels on each indicating the date and place of their receipt. Samples were kept on ice in flasks to about 4 °C until they were taken to the laboratory. Samples were analyzed in the laboratory of a high processing capacity milk factory in Shkoder according to regular procedures.

2.3 Physicochemical Analysis

The pH value of the fresh milk samples was determined by a pH 315i pH meter, which was firstly calibrated in calibration solutions following the instructions of the apparatus. To determine the parameters of fat (%), protein (%), lactose (%) and density (kg/m^3), Lactoscan milk analyzer was used [7, 16]. The freezing point (°C) and the amount of water in % were measured by Funke Cryostar Gerber apparatus (Fig. 2) [7]. Dry matter was calculated on the basis of the freezing point.

2.4 Statistical Analysis

Results of the analyses were statistically processed

by the Minitab statistical program 17. For samples, statistical parameters were calculated and correlations between parameters were determined.

3. Results and Discussion

Descriptive statistics for physicochemical parameters of milk samples are shown in Table 1. pH of milk samples varied from 6.27 to 6.82 with a mean value 6.72. The standard deviation of pH (0.1) suggests that frequencies were distributed around the mean value. Fat% content varied from 2.7% to 5%, with a mean value 3.86%. Protein% in samples of milk varied from 2.87% to 3.46% and the mean value of protein was 3.22%. Lactose% content varied from 3.57% to 4.43%, with a mean value of 4.08%. Ash% (without fat) content varied from 7.42% to 9.01%, with a mean value of 8.39%. Freezing point (°C) varied from -0.55 °C to -0.74 °C with a mean value of



Fig. 2 Funke Cryostar Gerber apparatus.

Table 1 Descriptive statistics for physicochemical parameters of milk from the Upland of Shkodra, Lowland of Shkodra and Lezha.

Variable	Mean \pm SD	Minimum	Median	Maximum	Range
pH	6.72 \pm 0.10	6.27	6.74	6.82	0.55
Fat (%)	3.86 \pm 0.60	2.70	4.00	4.98	2.28
Protein (%)	3.22 \pm 0.14	2.87	3.21	3.46	0.59
Lactose (%)	4.08 \pm 0.22	3.57	4.07	4.43	0.86
Ash (without fat) (%)	8.39 \pm 0.33	7.42	8.42	9.01	1.59
Freezing point (°C)	-0.52 \pm 0.02	-0.55	-0.52	-0.74	0.08
Density (kg/L)	1.03 \pm 0.015	1.0255	1.0287	1.0307	0.0052
Added water (%)	1.52 \pm 2.40	0.0000	0.3000	10.300	10.300

SD: standard deviation.

Table 2 Reported values for physicochemical parameters of cow's fresh milk.

Place	pH	Fat (%)	Protein (%)	Lactose (%)	Ash (without fat) (%)	Freezing point (°C)	Density (kg/L)	Literature
Romania	-	3.75	3.23	-	8.45	-0.53	1.029	Mocanu et al., 2011 [17]
Romania	-	3.51	3.22	4.21	8.15	-0.49	1.027	Tita et al., 2011 [18]
Slovakia	-	3.78	3.35	4.81	8.73	-	-	Zajác et al., 2012 [19]
Czech	-	3.79	3.46	4.82	8.96	-0.52	-	Janštová et al., 2011 [11]
Kosovo	6.45	3.58	3.36	4.75	8.90	-0.57	1.028	Loshi et al., 2013 [20]
Albania	6.72	3.86	3.22	4.08	8.39	-0.52	1.030	This study

Table 3 Mean value \pm SD and ANOVA analysis for physicochemical data according to region.

Parameter	Upland of Shkodra	Lowland of Shkodra	Lezha	F value	P value
pH	6.76 \pm 0.05	6.75 \pm 0.04	6.58 \pm 0.23	5.67	0.010
Fat (%)	3.75 \pm 0.60	3.77 \pm 0.60	4.33 \pm 0.50	1.44	0.258
Protein (%)	3.25 \pm 0.10	3.20 \pm 0.15	3.27 \pm 0.14	0.51	0.609
Lactose (%)	4.11 \pm 0.16	4.06 \pm 0.23	4.14 \pm 0.21	0.24	0.788
Ash (without fat) (%)	8.77 \pm 0.15	8.26 \pm 0.28	8.67 \pm 0.25	7.26	0.004
Freezing point (°C)	-0.54 \pm 0.008	-0.51 \pm 0.015	-0.53 \pm 0.012	7.15	0.004
Density (kg/L)	1.029 \pm 0.0012	1.028 \pm 0.015	1.029 \pm 0.015	0.62	0.548
Water (%)	0.00 \pm 0.00	2.10 \pm 2.60	0.075 \pm 0.15	7.15	0.040

-0.52 °C. Density (kg/L) varied from 1.0255 kg/L to 1.0307 kg/L with a mean value of 1.03 kg/L. Added water% varied from 0% to 10.3% with a mean value of 1.52%.

Comparison of results in this study to those reported in literature from other authors is presented in Table 2. As seen from Table 2, cow's fresh milk from Albanian farms has higher fat% values and lower lactose% values compared to milk analyzed in Romania, Slovakia, Czech Republic and Kosovo. However, this milk has approximate values of protein%, ash% (without fat), freezing point (°C) and density (kg/L). Protein content in milk analyzed in Albania is equal to that analyzed in Romania, freezing point is equal to that analyzed in the Czech Republic, while density is almost equal to milk analyzed in all other countries.

Table 3 shows the results of ANOVA analysis with milk samples according to region. Samples were classified according to region of collection, i.e., Upland of Shkodra, Lowland of Shkodra and Lezha region.

Mean values of pH for Shkodra region differ from Lezha region where samples were gathered. ANOVA analysis showed that there were significant differences

between pH of milk gathered in those regions. Mean values of fat%, protein% and lactose% content in milk samples according to the regions do not change significantly, indicating that there were not significant differences in fat%, protein% and lactose% content ($P = 0.258$, $P = 0.609$ and $P = 0.788$, respectively) in milk samples gathered in three regions. Ash% nonfat content varied from the region where samples were gathered. ANOVA analysis showed that there were significant differences ($P = 0.004$) in ash% without fat in milk samples gathered in three regions. Higher values are encountered in the Upland of Shkodra and Lezha. The Upland of Shkodra is a mountain hilly area, in which soil irrigation system was destroyed, after the 90's, due to political changes in Albania. This brought consumption of more dried food. While the Lowland of Shkodra is a field area characterized by higher water contents and consequently has lower values of nonfat ash%. Water content in samples varied from 0.0% to 10.3% with a mean value 1.52%. The highest content of water was found in the Lowland of Shkodra with mean value 2.1%. ANOVA analysis showed the variability in the water content in milk samples depending on the region.

Fig. 3 shows the mean value and 95% confidence interval (CI) of physicochemical parameters based on the region were samples were gathered. Changes in the mean value were observable in water content, which was higher in the Lowland of Shkodra. The most varied parameter was water content in the Upland of Shkodra region and Lezhe region.

Fig. 4a shows that there were two components that

contribute to the quality of cow milk. Both components explain 80% variability of the quality of milk based on physicochemical analyses. Fig. 4b show the contribution of properties: protein%, lactose%, ash% and density have positive effect on first factor, while water% has negative effect in first factor. pH has positive effect in the second factor, while fat% has negative effect in second factor.

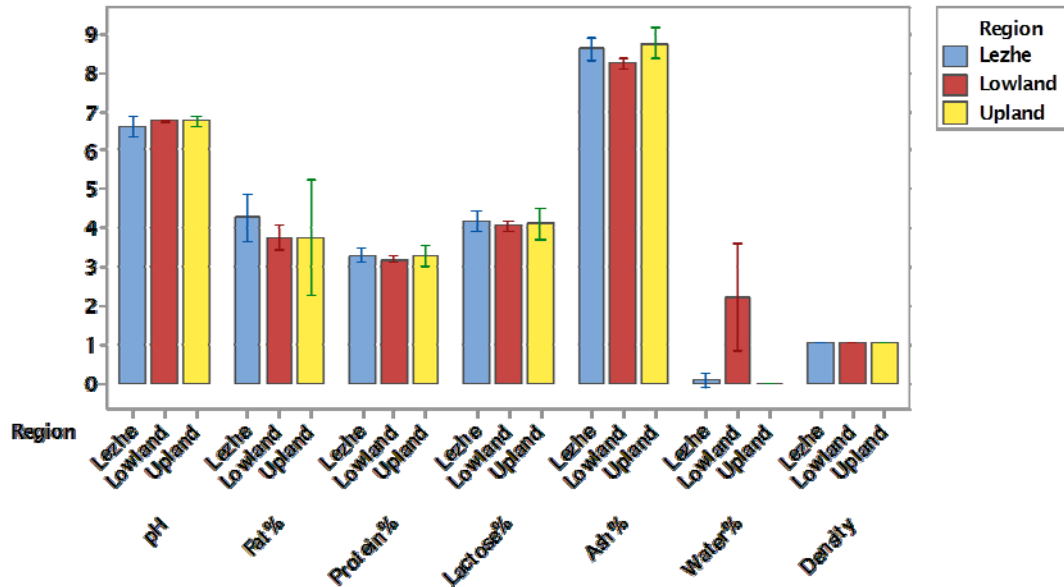
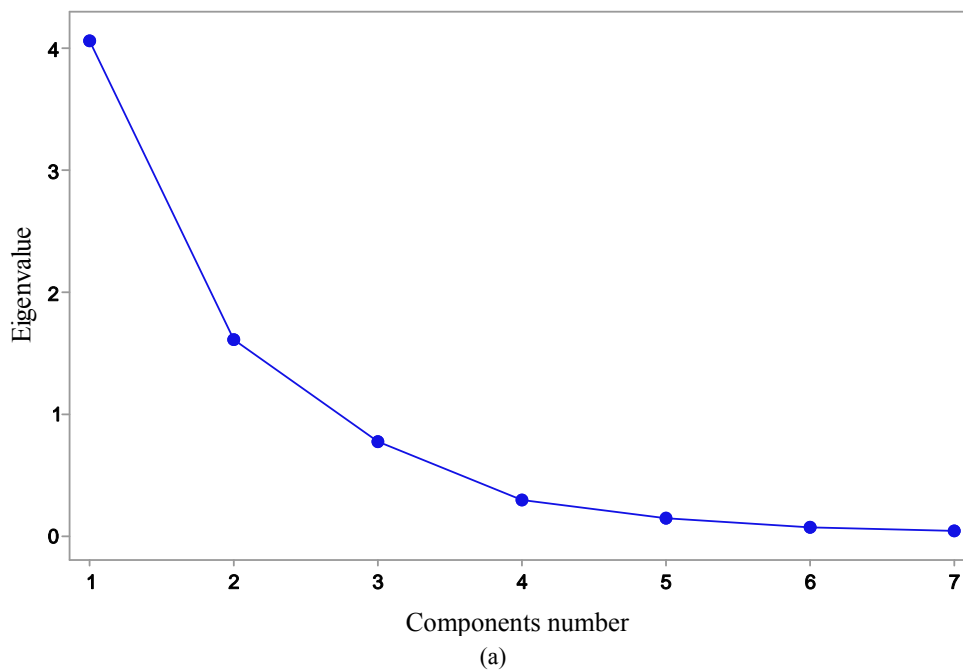


Fig. 3 Mean values of physicochemical properties based on the region. Individual standard deviations were used to calculate the intervals.



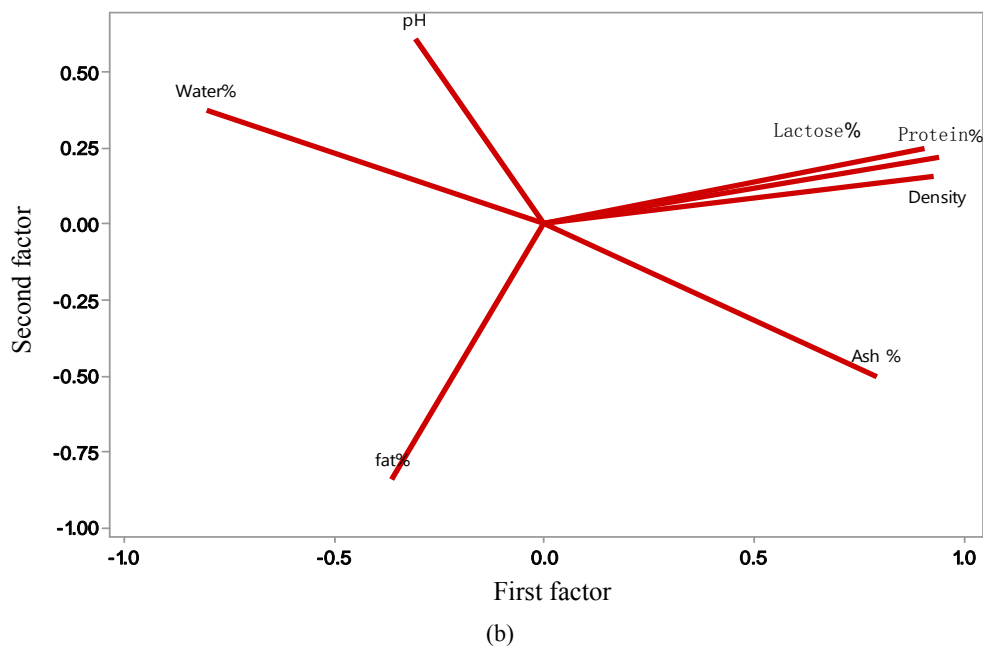


Fig. 4 Factorial analyses of milk samples.

4. Conclusions

In the present study, preliminary investigations were carried out to ascertain the physicochemical characteristics of cow's milk gathered in Shkodra region. The results show a relatively good quality of fresh milk with variation of physicochemical parameters according to the region where samples were gathered. These findings can serve as a base for determination of the quality of milk used directly by population or served to produce other milk products.

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